# **R72 Series**

## **High Delivery Pressure Regulator**

Inlet Pressure Max.21 MPaG (Max.3046 PSIG)
Outlet Pressure Max.15 MPaG (Max.2176 PSIG)

(Preesure Renge:0~4 MPa, 0~6 MPa, 0~10 MPa, 0~15 MPa)

Supply Pressure Effect 0.007 MPaG (0.1 PSIG) per 0.1 MPaG (14.5 PSIG)
Proof Pressure 31.5 MPa (4567 PSIG), 22.5 MPa (Outlet Side)

Temperature -10°C to +40°C

Outboard Leakage Screw (P); 1×10<sup>-9</sup> Pa·m³/sec·He (1×10<sup>-8</sup> atm·cc/sec·He)

Welding (W); 1×10<sup>-11</sup> Pa·m<sup>3</sup>/sec·He (1×10<sup>-10</sup> atm·cc/sec·He)

Internal Volume 3.66 cc (0.22 in<sup>3</sup>) w/o fittings

Approximate weight 1.9 kg (4 lbs. 3 oz.)

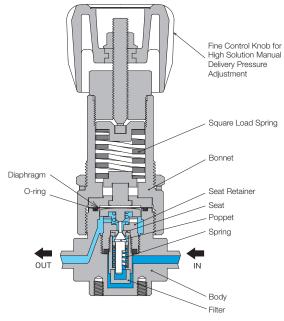
Installation Threaded holes on the rear surface or Panel mounting



1MPa = 10.2 kgf/cm<sup>2</sup> = 145.04 PSI 1MPa = 7504.36 mmHg = 295.4 inHg



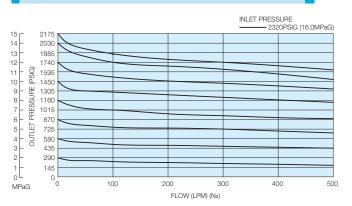
## **Cross sectional drawing**



#### [NOTE]

· Avoid turning the control knob excessively.

## Flow characteristics

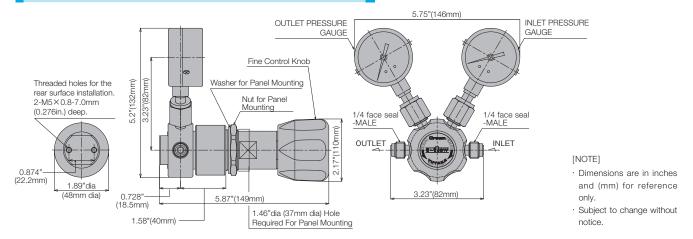


#### [NOTE]

· These tests were performed at ambient conditions.



## **Outline drawing**



#### **Materials of construction**

MODEL & TYPE	R72SS	R72SS-CO
Wetted Parts		
Body	SUS316L	
Poppet	SUS316L	
Seat Retainer	SUS316	
Diaphragm	SUS316L	
Seat	PCTFE	
Spring	SUS316	
Gasket	PTFE	
Gasket to seal for gauge	Ni	SUS316
Non-wetted Parts		
Bonnet	SUS304	
Control Knob	SUS304	

### **Wetted surface finishes**

Standard Ra (GRADE "B"&"C")	32µin. (0.80µm) or less
Optional Ra (GRADE "A")	7μin. (0.18μm) or less

### **Standard connections**

1/4" NPT body length 1.93in. (48mm)
1/4" face to face length of the male and female
are the same. (Male) 3.23in. (82mm)
1/4" face to face length of the male and female
are the same. (Female) 3.90in. (99mm)
1/4" sus tube fitting length 4.37in. (111mm)

#### [NOTE]

- · Any combination of Face Seal male and/or female fittings are available for inlet and outlet.
- $\cdot$  Size and configuration of pressure gauge port is 1/4" Face Seal male.

