

# LEVIFLOW<sup>®</sup> Ultrasonic Flowmeters Ultraclean Fluid Handling



# LFS Flowmeter Series

LFS-008: 0 – 0.8 l/min LFS-04: 0 – 4 l/min LFS-08: 0 – 8 l/min LFS-20: 0 – 20 l/min LFS-50: 0 – 50 l/min LFS-80: 0 – 80 l/min

# **Ultraclean Non-Invasive Flow Measurement!**

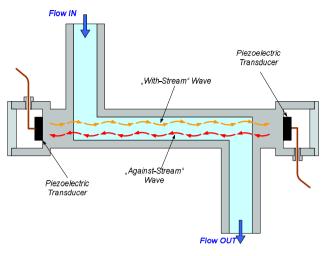


Figure 1: Operating principle ultrasonic flowmeter sensor with Z-shape (same principle with U-shape)

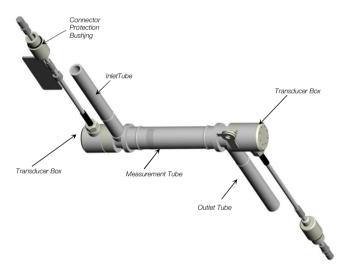


Figure 2: Flow sensor design (example LFS-04 for 4 l/min)

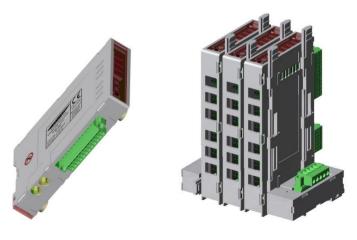


Figure 3: Single channel (left) and multi-channel converter (right)

#### INTRODUCTION

The *LEVIFLOW*<sup>®</sup> *LFS* flowmeter series is designed for non invasive high precision flow measurements of high purity fluids. *Figure 1* illustrates the operating principle. Two piezoelectric transducers, mounted at both ends of the measuring path of the fluid stream, generate and receive an ultrasonic wave. The wave going in direction of the flow (with-stream wave) is accelerated and the wave going against (against-stream wave) the flow direction is slowed down. The two waves are processed by a signal converter. The difference of the transmit time of both waves is proportional to the velocity of the fluid.

The standard configuration of the *LEVIFLOW*<sup>®</sup> flowmeters consists of a flow sensor (see *Figure 2*) and a converter (see *Figure 3*) with a digital signal processor (DSP) for processing the sensor signals. Five flow sensor sizes are available to measure flows from the ml/min range up to 80 l/min. Various signals (analog output, digital input and digital output) are provided and can be configured with a PC software. A two wire RS485 bus allows arrays of multiple flow-meters. In addition, the sensor value is shown on a 4-digit display.

For high volume applications multi-channel converters (see *Figure* 8 or *Figure* 9) are available, which processes 6 sensors with one single converter. The sensor signals are available over a RS485 two wire bus or a PLC interface (see *Figure* 9), hence reducing significantly cabling, space and costs. The multi-channel converters can be stacked to a multiple array (see *Figure* 3).

### SYSTEM BENEFITS

- No contamination due to non-invasive measurement
- High accuracy (1% of reading) and repeatability ( $\leq 0.5\%$ )
- No moving parts -> no particle generation
- Improved bubble robustness due to DSP technology
- High precision flow control together with Levitronix<sup>®</sup> MagLev Pumps
- Easy configurable flow sensor parameters (PC software)

#### **APPLICATIONS**

- High purity liquid processes in Semiconductor manufacturing
- CMP slurry flow control
- Sterile non-invasive flow measurement in Pharmaceutical manufacturing
- Flow control in combination with Levitronix<sup>®</sup> MagLev pump systems

# FLOW CONTROL IN COMBINATION WITH LEVITRONIX MAGLEV PUMP SYSTEMS

Without the need of additional controller hardware, precise ultrapure flow control systems can be realized with *LEVIFLOW*<sup>®</sup> flowmeters in combination with *Levitronix*<sup>®</sup> MagLev pumps (see *Figure 4*). The flow control firmware which comes with the *Levitronix*<sup>®</sup> pump systems *BPS-1*, *BPS-3*, *BPS-4*, *BPS-200*, *BPS-600 and BPS-2000* electronically regulates the pump speed in order to achieve the desired flow rate. With the current product family, flow control ranges from 30 ml/min up to 80 l/min can be realized.

To facilitate matters, *Levitronix*<sup>®</sup> provides either turnkey solutions for closed-loop flow control or helps to design your own flow control system. Experience has been gained with fluids such as CMP slurries, surface-conditioning chemicals, plating solutions, ultrapure water and solvents. A block-diagram for a typical point of use flow control system with an additional pre-pressure regulator is shown in *Figure 5*.

The versatility of *Levitronix*<sup>®</sup> flow control systems goes far beyond the capabilities of simple flow controllers. In addition to the flow control function, the *Levitronix*<sup>®</sup> control firmware comes with several condition monitoring features to monitor the integrity of the fluid circuit. *Levitronix*<sup>®</sup> flow control systems can generate alarms for preventive filter exchange, no-flow conditions or line clogging. Dynamic Condition Trending (DCT) enables failure prediction and scheduling of preventive maintenance (*Figure 6*).

### SYSTEM BENEFITS

- Precise flow control from 30 ml/min up to 80 l/min (lower flows on request)
- Wide turn-down ratio compared to simple flow controllers
- Alarming capability for flow, speed, current, temperature, line clogging (elimination of catastrophic product loss by elimination of no-flow condition during processing), bubble detection
- Dynamic Condition Trending (DCT) capability (enables failure prediction and scheduling of preventive maintenance or filter exchange)
- Continuous, smooth process flow (stable flow, even with pressure fluctuations on the delivery line!)
- Fully independent from pressure on chemical delivery line (no minimum pressure required!)
- CMP-slurry savings based on reduced slurry flow rate

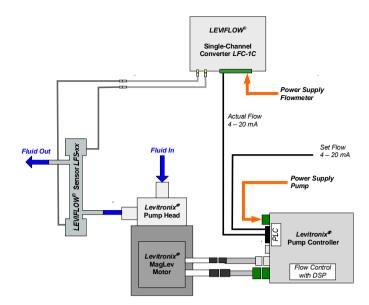


Figure 4: Basic configuration for flow control with Levitronix® pump systems

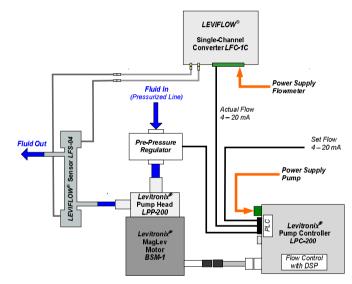


Figure 5: Point-of-use flow control flowmeter LFS\_04 and pump system BPS-200

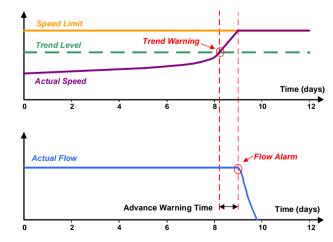


Figure 6: Dynamic Condition Trending (DCT)

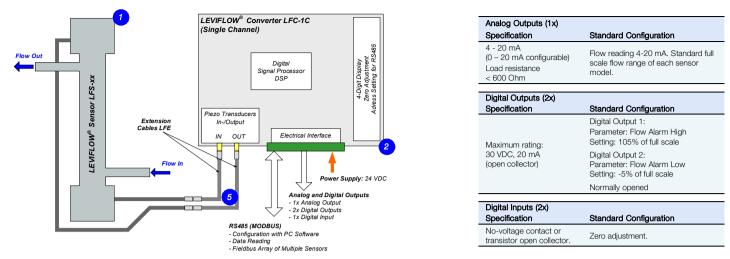


Figure 7: Standard system configuration of LFC-1C and LFC-1C-F4 (needed for LFS-008)

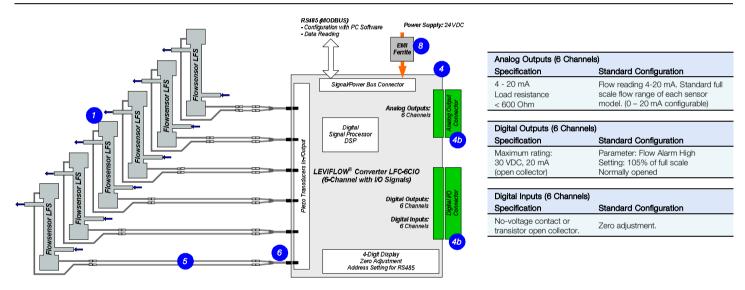


Figure 8: Standard system configuration of LFC-6CIO (with RS485 bus and PLC interface)

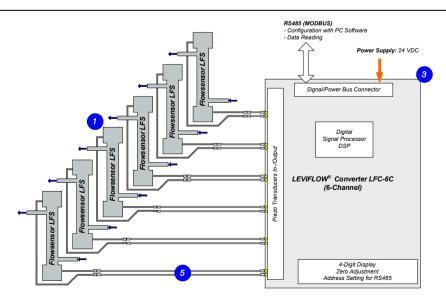


Figure 9: Standard system configuration of LFC-6C (with RS485 bus)

## FLOW SENSOR SPECIFICATIONS

| Characteristics   | Sensor Type                            | LFS-008   | LFS-04(H)                      | LFS-08(H)   | LFS-20(H) | LFS-50(H) | LFS-80(H) |  |  |
|---|--|---|--------------------------------|-------------|-----------|-----------|-----------|--|--|
| Flow Range [lpm   | ]                                      | 0 - 0.8   | 0 - 4                          | 0 – 8       | 0 – 20    | 0 – 50    | 0 – 80    |  |  |
| Fitting Tube Size   | (OD)                                   | 1/4"  | 1/4" or 3/8"                   | 3/8"        | 1/2"      | 3/4"      | 1"        |  |  |
| Measurement Pa  | ath ID in [mm]                         | 2.5   | 4                              | 6           | 10        | 15        | 20        |  |  |
| Accuracy  | Flow Range [lpm]                       | 0 – 0.035   | 0 - 0.8                        | 0 – 1.7     | 0 - 4.7   | 0 – 10.6  | 0 – 18.8  |  |  |
| Flow Velocity <   | Accuracy [lpm]                         | see Figure 11   | ± 0.008                        | ± 0 – 0.017 | ± 0.047   | ± 0.106   | ± 0.188   |  |  |
| 1 m/s   | Repeatability [lpm]                    | see Figure 11   | < 0.004                        | < 0.009     | < 0.024   | < 0.053   | < 0.094   |  |  |
| Accuracy  | Flow Range [lpm]                       | 0.035 – 0.8   | 0.8 – 4                        | 1.7 – 8     | 4.7 – 20  | 10.6 – 50 | 18.8 – 80 |  |  |
| Flow Velocity >   | Accuracy of Reading                    | ± 1%  | ±1%                            | ± 1%        | ± 1%      | ± 1%      | ± 1%      |  |  |
| 1 m/s   | Repeatability of Read.                 | < 0.5%  | < 0.5%                         | < 0.5%      | ± 0.5%    | ± 0.5%    | ± 0.5%    |  |  |
| Wetted Surface  | Area [cm²]                             | 38.3  | 59.0 (for 3/8")                | 61.7        | 87.5      | 155.9     | 233.1     |  |  |
| Weight [g]  |  | 97  | 97                             | 95          | 115       | 150       | 180       |  |  |
| Pressure Drop C<br>$\Delta P = C \times Q^2$ ,<br>Q = Flow [lpm], 2 | oefficient C<br>∆P = Press. Drop [kPa] | 16.8  | 1.80 for 3/8"<br>5.41 for 1/4" | 0.88        | 0.06      | 0.01      | 0.003     |  |  |
| Fluid Temperatur  | re                                     | Normal range: 10 – 90 °C ( 50 – 194 °F ) For LFS-xxH (high-temp version): 10 - 180 °C (50 - 356 °F)       |                                |             |           |           |           |  |  |
| Ambient Temper  | ature                                  | 0 – 60 °C (32 - 140 °F)   |                                |             |           |           |           |  |  |
| Maximum Fluid F   | Pressure                               | 0 – 0.5 MPa (0 – 5 bar, 0 – 72.5 psi)   |                                |             |           |           |           |  |  |
| Kinematic Viscos  | sity                                   | 0.8 – 40 mm²/s (0.8 – 40 cSt)   |                                |             |           |           |           |  |  |
| Sound Speed   |  | 1000 – 2200 m/s   |                                |             |           |           |           |  |  |
| Wet Materials   |  | PFA   |                                |             |           |           |           |  |  |
| Sensor Enclosure  | e Classification                       | IP-65   |                                |             |           |           |           |  |  |
| Cable Jacket Ma   | iterial                                | FEP (PVC on request and at minimum order quantities)  |                                |             |           |           |           |  |  |
| Standard Cable  | Length                                 | 0.5m with extension cables for length variation (other length on request and at minimum order quantities) |                                |             |           |           |           |  |  |
| Electrical Connec   | otors                                  | SMB with protective PVDF cover (male with O-Ring, IP-65 protection)                                       |                                |             |           |           |           |  |  |

Figure 10: Specifications of sensors (All data based on water at 20 °C)

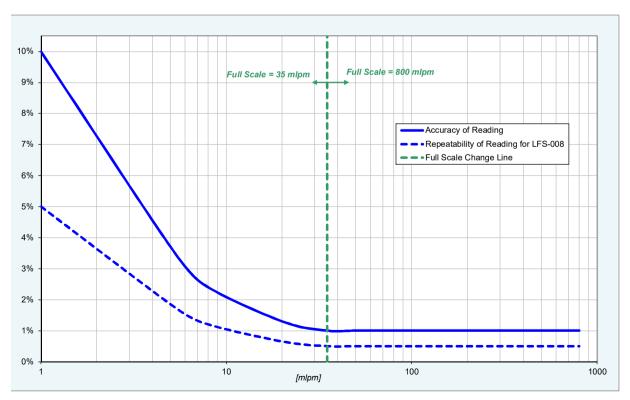


Figure 11: Repeatability and accuracy specification for LFS-008 sensor

| Characteristics   | Single Channel Converter Types LFC-1C and LFC-1C-F4   |  |  |  |  |  |
|---|---|--|--|--|--|--|
| Power Supply / Current / Inrush (Start) Current   | 24 VDC ± 10% / 150 mA / Peak 1.8 A within 100 µs  |  |  |  |  |  |
| Ambient Temp / Humidity Range   | 0 – 50 °C (32 – 122 °F) / 30 - 85% R.H. (no condensation)   |  |  |  |  |  |
| Enclosure Classification and Material   | IP-20 (indoor use), ABS   |  |  |  |  |  |
| Interfaces  | <ul> <li>- RS485 -&gt; MODBUS protocol -&gt; max. array of 99 channels</li> <li>- 1x Analog Output: 4 - 20mA (0 - 20mA configurable)</li> <li>- 2x Digital Outputs: Flow Alarm, Measurement Error, Volume Counter Pulse, Volume Counter Alarm, Flow as Frequency or Bubble Detection (default: normally open)</li> <li>- 1x Digital Input: Volume Counter Reset or Zero Adjust</li> <li>- 4 Digit display (flow rate, error codes), re-zero button</li> <li>- Address potentiometers for RS485 address setting</li> </ul> |  |  |  |  |  |
| Configuration Parameters<br>(Available and configurable with RS485/USB converter and<br>configuration software) | - Viscosity- Linearization (15 points)- Low Cutoff,- Alarm Outputs (High and Low Alarm)- Dampening time (filter)- Volume Counter and Volume Counter Alarm Settings- Full scale setting,   |  |  |  |  |  |
| Weight / Dimensions / Mounting  | 130 g / 123 x 75 x 17.5 mm / DIN rail   |  |  |  |  |  |
| Duration for Activation of Manual and Digital Zeroing   | 3 sec   |  |  |  |  |  |
| Duration of Zeroing Procedure   | LFC-1C: normal 6 sec , maximum 15 sec<br>LFC-1C-F4: normal 26 sec, maximum 60 sec.  |  |  |  |  |  |
| Duration of Measurement Ready after Power-On Warm-Up Time for Full Performance Measurements                     | 10 sec.<br>30 min.  |  |  |  |  |  |

Table 1: Specifications for single-channel converters LFC-1C and LFC-1C-F4

| Characteristics   | 6-Channel Converter Types LFC-6C and LFC-6CIO   |  |  |  |  |  |
|---|---|--|--|--|--|--|
| Power Supply / Current  | LFC-6C : 24 VDC ± 10% / 150 mA<br>LFC-6CIO : 24 VDC ± 10% / 270 mA  |  |  |  |  |  |
| Power Supply In-Rush (Start) Current  | LFC-6C : Peak 1.7 A within 180 µs LFC-6CIO : Peak 4.9 within 210 µs   |  |  |  |  |  |
| Ambient Temp / Humidity Range   | 0 – 50 °C (32 – 122 °F) / 30 - 85% R.H. (no condensation)   |  |  |  |  |  |
| Enclosure Classification and Material   | IP-20 (indoor use), ABS   |  |  |  |  |  |
| Interfaces  | <ul> <li>RS485 -&gt; MODBUS protocol -&gt; max. array of 99 ch.</li> <li>Stacking of max. 16 converters -&gt; 5 ms DSP process/time per channel</li> <li>4 Digit display (flow rate, error codes), re-zero button</li> <li>Address potentiometers for RS485 address setting</li> </ul> For LFC-6CIO only: <ul> <li>6x Analog Outputs: 4 – 20mA (0 – 20mA configurable)</li> <li>6x Digital Outputs: Flow Alarm, Measurement Error, Volume Counter Pulse, Volume Counter Alarm, Flow as Frequency or Bubble Detection (default: normally open)</li> <li>6x Digital Input: Volume Counter Reset or Zero Adjust</li> </ul> |  |  |  |  |  |
| Configuration Parameters<br>(Available and configurable with RS485/USB converter and<br>configuration software) | - Viscosity       - Linearization (15 points)         - Low Cutoff       - Alarm Outputs         - Dampening constant (filter)       (High and Low Alarm)         - Full scale setting       - Volume Counter and Volume Counter Alarm Settings   |  |  |  |  |  |
| Weight / Dimensions / Mounting  | LFC-6C: 170 g / 139 x 77 x 17.5 mm / DIN rail<br>LFC-6CIO: 182 g / 139 x 77 x 18.5 mm / DIN rail  |  |  |  |  |  |
| Duration for Activation of Manual and Digital Zeroing   | 3 sec   |  |  |  |  |  |
| Duration of Zeroing Procedure   | LFC-6C: normal 15 sec, maximum 30 sec.<br>LFC-6CIO: normal 26 sec, maximum 60 sec.  |  |  |  |  |  |
| Duration of Measurement Ready after Power-On10 sec.Warm-Up Time for Full Performance Measurements30 min.        |   |  |  |  |  |  |

Table 2: Specifications for multi-channel converters LFC-6C and LFC-6CIO

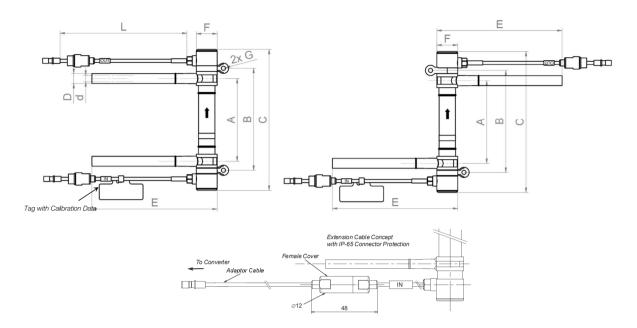


Figure 12: Dimension legend for LFS-04 and LFS-08 sensors (left: U-shape, right: Z-shape)

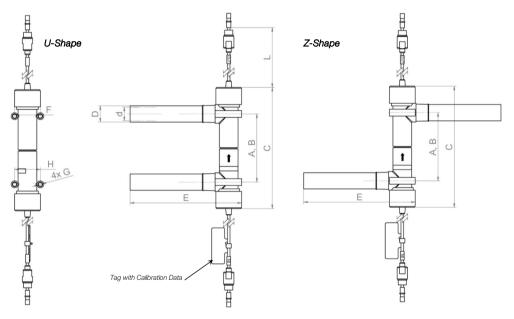


Figure 13: Dimension legend for flowsensors LFS-20, LFS-50 and LFS-80 (left: U-shape, right: Z-shape)

| Sensor    | Tube         | Dimensio | Dimensions in [mm]       |                        |              |              |                |                |   |    |     |  |
|-----------|--------------|----------|--------------------------|------------------------|--------------|--------------|----------------|----------------|---|----|-----|--|
| Туре      | Size         | А        | В                        | С                      | D            | d            | Е              | F              | G   | н  | L   |  |
| LFS-008   | 1/4"         | 80 ±1    | 96 ±1                    | 134 ±1                 | 6.35         | 4.35         | 120            | ф20            | φ4  |    | 500 |  |
| LFS-04(H) | 3/8"<br>1/4" | 80 ±1    | 98.5 ±1 (99 ±1)<br>96 ±1 | 136 ±1<br>134 ±1       | 9.53<br>6.35 | 6.33<br>4.35 | 120            | φ20            | φ4  |    | 500 |  |
| LFS-08(H) | 3/8"         | 80 ±1    | 98.5 ±1 (100 ±1)         | 136 ±1 (137 ±1)        | 9.53         | 6.33         | 120            | ф20            | <b>φ</b> 4  |    | 500 |  |
| LFS-20(H) | 1/2"         | 80 ±1    | 80 ±1                    | 136 ±1                 | 12.7         | 9.5          | 120<br>(117.7) | φ30<br>(φ25.4) | M4 x 31 -> U-shape<br>M4 x 30 -> Z-shape<br>Max. Torque: 0.3 Nm | 25 | 500 |  |
| LFS-50(H) | 3/4"         | 80 ±1    | 80 ±1                    | 141.8 ±1<br>(143.8 ±1) | 19           | 15.8         | 130<br>(127.7) | φ30<br>(φ25.4) | M5 x 31 -> U-shape<br>M5 x 30 -> Z-shape<br>Max. Torque: 0.5 Nm | 30 | 500 |  |
| LFS-80(H) | 1"           | 80 ±1    | 80 ±1                    | 148 ±1                 | 25.4         | 22.2         | 140<br>(137.7) | φ30<br>(φ25.4) | M4 x 34 -> U-shape<br>M4 x 30 -> Z-shape<br>Max. Torque: 0.3 Nm | 35 | 500 |  |

Table 3: Sensor dimensions

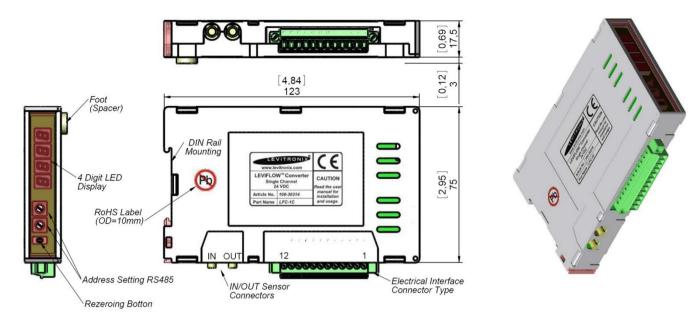


Figure 14: Dimensions and layout of interfaces of single channel converter LFC-1C / LFC-1C-F4

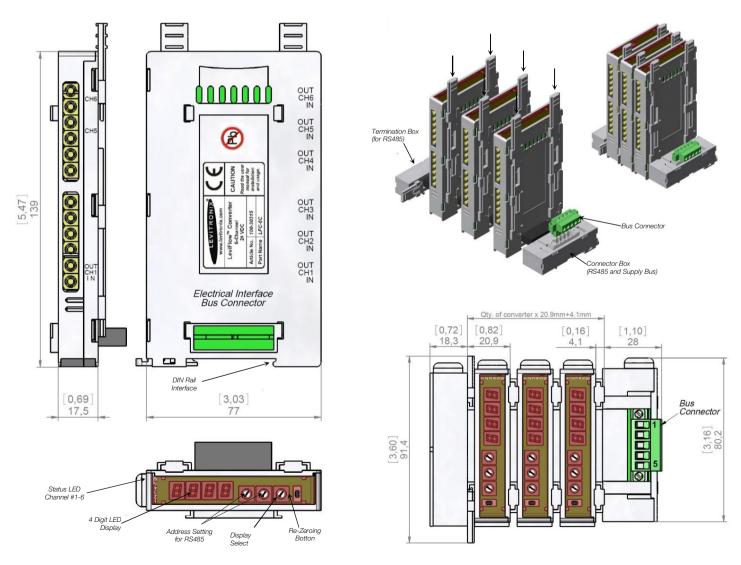


Figure 15: Dimensions, mounting and stacking concept for LFC-6C

## COMPONENT DIMENSIONS

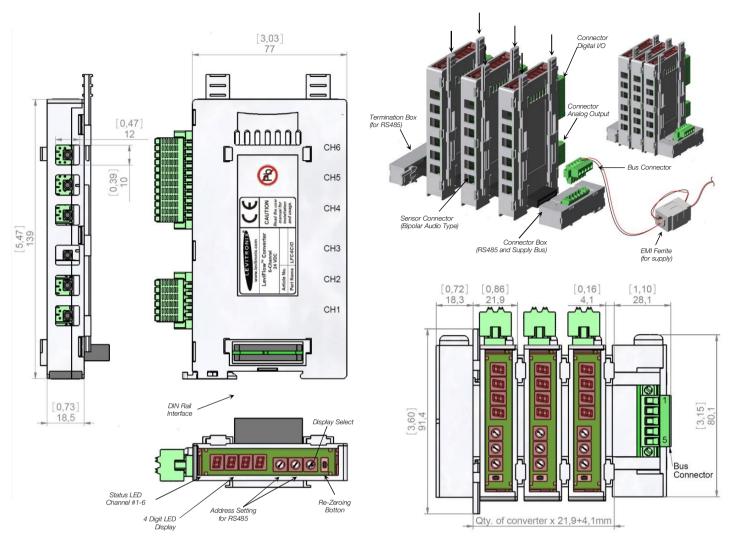
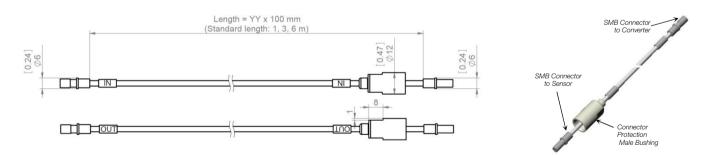


Figure 16: Dimensions, mounting and stacking concept of LFC-6CIO





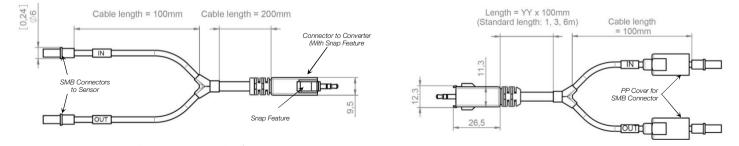


Figure 18: Y-shape adaptor cables LFA-A.1 (left) and LFE-D.1-yy (right) for LFC-6CIO converter

# ORDER INFORMATION

| Pos.     | Part Name                                    | Part #   | Shape | Flow        | Max. Liquid<br>Temp. | Fitting<br>(Tube) | Cable | Special Feature | Note  |
|----------|--|--|-------|-------------|----------------------|-------------------|-------|-----------------|---|
| 1a       | LFS-008-Z / LFS-008-U                        | 100-30323 / 100-30324                          | Z/U   | 0 – 0.8 lpm | 90 °C                | 1/4"              | _     |                 |   |
| 1b       | LFS-04-Z-T025 / LFS-04-U-T025                | 100-30321 / 100-30322                          | Z/U   | 0 – 4 lpm   | 90 °C                | 1/4"              |       |                 |   |
| 1c<br>1d | LFS-04-Z / LFS-04-U<br>LFS-04H-Z / LFS-04H-U | 100-30304 / 100-30305<br>100-30330 / 100-30331 | Z/U   | 0 – 4 lpm   | 90 °C<br>180 °C      | 3/8"              |       |                 |   |
| 1e<br>1f | LFS-08-Z / LFS-08-U<br>LFS-08H-Z / LFS-08H-U | 100-30306 / 100-30307<br>100-30332 / 100-30333 | Z/U   | 0 – 8 lpm   | 90 °C<br>180 °C      | 3/8"              | FEP   | PVDF male       | Sensor specific<br>parameter for converter<br>calibration are delivered |
| 1g<br>1h | LFS-20-Z / LFS-20-U<br>LFS-20H-Z / LFS-20H-U | 100-30308 / 100-30309<br>100-30372 / 100-30373 | Z/U   | 0 – 20 lpm  | 90 °C<br>180 °C      | 1/2"              | 0.5 m | connector cover | on a tag attached to<br>the flowsensor.                                 |
| 1i<br>1j | LFS-50-Z / LFS-50-U<br>LFS-50H-Z / LFS-50H-U | 100-30310 / 100-30311<br>100-30340 / 100-30341 | Z/U   | 0 – 50 lpm  | 90 °C<br>180 °C      | 3/4"              | _     |                 |   |
| 1k<br>1l | LFS-80-Z / LFS-80-U<br>LFS-80H-Z / LFS-80H-U | 100-30312 / 100-30313<br>100-30342 / 100-30343 | Z/U   | 0 – 80 lpm  | 90 °C<br>180 °C      | 1"                | _     |                 |   |

Table 4: Standard flow sensor models

| Pos.                     | Article Name Part # |           | Description   | Interfaces   |  |  |  |
|--------------------------|---------------------|-----------|---|--|--|--|--|
| 2a<br>(with 2c)          | LFC-1C              | 100-30314 | Single Channel Converter  | Analog Output (4 – 20 mA), 2x Digital Output, 1x Digital Input, RS485 (MODBUS)   |  |  |  |
| 2b<br>(with 2c)          | LFC-1C-F4           | 100-30325 | (Interface connector 2c included)   | Note: LFC-1C-F4 works with LFS-008 only.   |  |  |  |
| 3                        | LFC-6C              | 100-30315 | 6-Channel Converter   | <ul> <li>- RS485 (MODBUS)</li> <li>- Order Bus Conn. (7a) and Terminat. Box (7b) as separate article (see Table 6)</li> <li>Note: Does not work with LFS-008 sensor.</li> </ul>  |  |  |  |
| 4<br>(with 4a<br>and 4b) | LFC-6CIO            | 100-30337 | 6-Channel Converter<br>with I/O Interfaces<br>(Digital I/O connector 4a and analog output<br>connector 4b included) | <ul> <li>RS485 (MODBUS) protocol</li> <li>6 analog outputs (4 - 20 mA), 6 digital inputs, 6 digital outputs</li> <li>Order Bus Conn. (7a) and Terminat. Box (7b) as separate article (see Table 6)</li> <li>EMI ferrite (8) to be ordered as separate article (see Table 6)</li> </ul> |  |  |  |

Table 5: Standard converters

| Pos. | Article Name                                   | Part #                              | Description  | Special Feature/Note   |
|------|--|-------------------------------------|--|--|
| 5a   | LFE-A.1-10<br>LFE-A.1-30<br>LFE-A.1-60         | 190-10162<br>190-10163<br>190-10164 | Cable length: 1 m, PVC<br>Cable length: 3 m, PVC<br>Cable length: 6 m, PVC                                     | <ul> <li>- PP female connector cover for IP-65 chemical protection</li> <li>- Flame retardant PVC white (UL VW-1 corresponds to EN-60332-1-2)</li> </ul>                 |
| 5b   | LFE-A.2-10<br>LFE-A.2-30<br>LFE-A.2-60         | 190-10165<br>190-10166<br>190-10167 | Cable length 1 m, FEP<br>Cable length 3 m, FEP<br>Cable length 6 m, FEP  | PP female connector cover for IP-65 chemical protection  |
| 6a   | LFE-D.1-10<br>LFE-D.1-30<br>LFE-D.1-60         | 190-10296<br>190-10297<br>190-10298 | Y cable, 1 m, PVC, connector cover<br>Y cable, 3 m, PVC, connector cover<br>Y cable, 6 m, PVC, connector cover | For LFC-6CIO, with SMB connector cover for IP65 protection   |
| 6b   | LFA-A.1  | 190-10268                           | Y adaptor cable, PVC   | For LFC-6CIO   |
| 7a   | Connector Box for LFC-6C                       | 100-30316                           | COMBICON connector   | For wiring RS485 and supply of stacks of LFC-6C and LFC-6CIO converters.   |
| 7b   | Termination Box for LFC-6C                     | 100-30317                           |  | For termination of RS485 bus of LFC-6C and LFC-6CIO.   |
| 8    | LeviFlow Splitting Ferrite                     | 100-30353                           | EMI filtering of DC supply   | For LFC-6CIO supply needed.  |
| 9    | USB to RS485 Adaptor-TR<br>Isolated YN-485I-TB | 100-30392                           | Structure/Design   | USB connector (9a) with termination resistor and cable with connector pair (9b and 9c) for<br>external RS485 wire connection. Magnetically isolated. Cable length is 2m. |
|      | ISOIATED YIN-4851-1R                           |                                     | Purpose  | Communication over fieldbus of Converter with PC   |

Table 6: Accessories

| Pos. | Part Name  | Part #   | Flow<br>Range | Fitting<br>(Tube) | Max. Liquid<br>Temp.               | Sensor Cable      | Note   |
|------|--|--|---------------|-------------------|------------------------------------|-------------------|--|
| 9a   | LFS-008-Z + LFC-1C-F4<br>LFS-008-U + LFC-1C-F4                             | 100-90625<br>100-90626                           | 0 – 0.8 lpm   | 1/4"              | 90 °C                              | _                 |  |
| 9b   | LFS-04-Z-T025+LFC-1C<br>LFS-04-U-T025+LFC-1C                               | 100-90627<br>100-90628                           | 0 – 4 lpm     | 1/4"              | 90 °C                              | -<br>FEP<br>0.5 m |  |
| 9c   | LFS-04-Z+LFC-1C<br>LFS-04-U+LFC-1C<br>LFS-04H-Z+LFC-1C<br>LFS-04H-U+LFC-1C | 100-90604<br>100-90605<br>100-90630<br>100-90631 | 0 – 4 lpm     | 3/8"              | 90 °C<br>90 °C<br>180 °C<br>180 °C |                   | Converter is delivered with sensor specific parameters already stored.<br>Extension cables to be ordered as separate article with specified length (see <i>Table 6</i> ) |
| 9d   | LFS-08-Z+LFC-1C<br>LFS-08-U+LFC-1C<br>LFS-08H-Z+LFC-1C<br>LFS-08H-U+LFC-1C | 100-90606<br>100-90607<br>100-90813<br>100-90812 | 0 – 8 lpm     | 3/8"              | 90 °C<br>90 °C<br>180 °C<br>180 °C |                   |  |
| 9e   | LFS-20-Z+LFC-1C<br>LFS-20-U+LFC-1C<br>LFS-20H-Z+LFC-1C<br>LFS-20H-U+LFC-1C | 100-90608<br>100-90609<br>100-90835<br>100-90836 | 0 – 20 lpm    | 1/2"              | 90 °C<br>90 °C<br>180 °C<br>180 °C |                   |  |
| 9f   | LFS-50-Z+LFC-1C<br>LFS-50-U+LFC-1C<br>LFS-50H-Z+LFC-1C<br>LFS-50H-U+LFC-1C | 100-90621<br>100-90622<br>100-90802<br>100-90714 | 0 – 50 lpm    | 3/4"              | 90 °C<br>90 °C<br>180 °C<br>180 °C |                   |  |
| 9g   | LFS-80-Z+LFC-1C<br>LFS-80-U+LFC-1C<br>LFS-80H-Z+LFC-1C<br>LFS-80H-U+LFC-1C | 100-90623<br>100-90624<br>100-90715<br>100-90716 | 0 – 80 lpm    | 1"                | 90 °C<br>90 °C<br>180 °C<br>180 °C |                   |  |

Table 7: Flowmeter sets – flow sensor with single channel converter LFC-1C/LFC-1C-F4

## COMPONENTS



Figure 19: Standard LEVIFLOW<sup>®</sup> LFS flow sensors

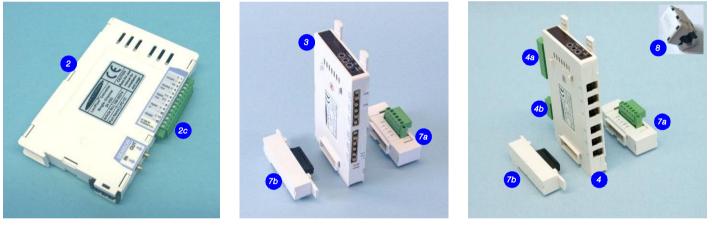


Figure 20: Standard LEVIFLOW<sup>®</sup> LFC converters







Figure 21: LEVIFLOW® accessories

*Levitronix®* is the world-wide leader in magnetically levitated bearingless motor technology. *Levitronix®* was the first company to introduce bearingless motor technology to the Semiconductor, Medical and Lifescience markets. The company is ISO 9001 certified. Production and quality control facilities are located in Switzerland. In addition, *Levitronix®* is committed to bring other highly innovative products like the *LEVIFLOW®* flowmeter series to the market.



#### Headquarter and European Contact

Levitronix GmbH Technoparkstr. 1 CH-8005 Zurich Switzerland

 Phone:
 +41 44 445 19 13

 Fax:
 +41 44 445 19 14

 E-Mail:
 salesEurope@levitronix.com

### US Contact

Levitronix Technologies LLC 20 Speen Street, Suite 102 Framingham, Massachusetts 01701 USA

 Phone:
 +1 508 861 3800

 Fax:
 +1 508 861 3837

 E-Mail:
 salesUS@levitronix.com

#### Japan Contact

Levitronix Japan K.K. Wing Eight 5floor, 4-16-4 Asakusabashi, Taito-ku Tokyo, 111-0053 Japan

 Phone:
 +81 3 5823 4193

 Fax:
 +81 3 5823 4195

 E-Mail:
 salesJapan@levitronix.com

#### Taiwan Contact

Levitronix Taiwan 5F, No. 251, Dong Sec. 1, Guangming 6th Rd., Chu Pei City, Hsin-Chu 302, Taiwan, R.O.C.

 Phone:
 +886 3 657 6209

 Fax:
 +886 988 321472

 E-Mail:
 salesAsia@levitronix.com